

FEECO.com SINCE 1951

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### **ABOUT**

FEECO International, Inc. was founded in 1951 as an engineering and equipment manufacturer. Today, we provide an array of process solutions, equipment, and services to companies looking to solve material problems, develop advanced processes, and streamline production. We've built a reputation on custom, quality work that has allowed us to serve thousands of companies around the world with the best in agglomeration, thermal processing, and material handling equipment.

FEECO is recognized globally as an expert in providing:

- Custom Equipment Manufacturing
- Engineering
- Feasibility/Materials Testing
- Process Design & Development
- Process Optimization
- Product Development
- Parts & Service

#### WHO WE WORK WITH

Many of the world's most notable companies, across nearly all industries, rely on FEECO for innovative solutions in process design, engineering, and manufacturing, including:



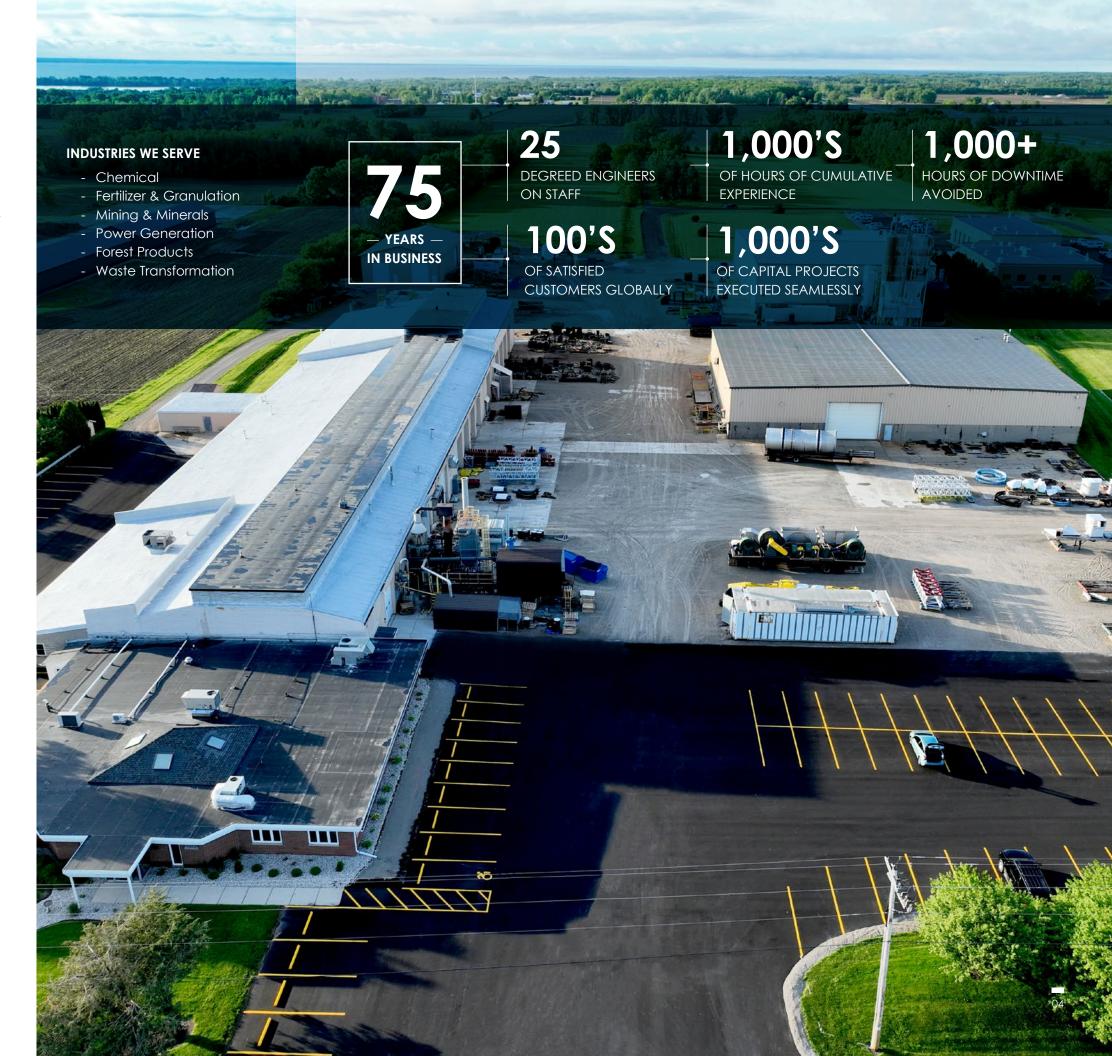














# **AGGLOMERATION** EQUIPMENT

#### **AGGLOMERATION DRUMS**



#### **ABOUT**

Agglomeration drums are diverse in their ability to accomplish a variety of objectives. They are favored for their durability and high throughput.

#### SIZE

Diameters from 36" - 15' (1 - 4.6m)

#### **CAPACITY**

500 lb/hr - 3500+ TPH\*

#### **APPLICATIONS**

- Granulation
- Agglomeration
- Conditioning
- Coating
- Mixing



\*Testing & rental options available

#### **PUGMILL MIXERS**



#### **ABOUT**

Pugmill mixers (paddle mixers) use a kneading and folding action to thoroughly mix solid and liquid feed components and if desired, produce granules.

#### SIZE

22" - 78" (560 - 1,980mm)

#### CAPACITY

2 TPH - 300 TPH\*

#### **APPLICATIONS**

- Granulation
- Agglomeration
- ConditioningCoating
- Mixing



\*Testing & rental options available

#### **DISC PELLETIZERS**



#### **ABOUT**

Disc pelletizers offer a high level of particle size control, producing refined, rounded pellets. They are often combined with a pin mixer.

#### SIZE

6' - 25' (1.8 - 7.5m)

#### **CAPACITY**

1 TPH - 140 TPH\*

#### **APPLICATIONS**

- Granulation
- Agglomeration



\*Testing & rental options available

#### **PIN MIXERS**



#### **ABOUT**

Pin mixers use an intense spinning action to homogeneously mix solid and liquid feed components and produce dense granules.

#### SIZE

15" - 50" (380 - 1,270mm)

#### CAPACITY

500 lb/hr - 70 TPH\*

#### **APPLICATIONS**

- Granulation
- Agglomeration

- Conditioning
- Coating
- Mixing



\*Testing & rental options available

For additional details and specifications on agglomeration equipment, see our Agglomeration Equipment brochure.

# THERMAL PROCESSING EQUIPMENT

#### **ROTARY DRYERS**



#### **ABOUT**

Rotary dryers are known as a workhouse when it comes 3' - 15' (1 - 4.6 m) to drying bulk solids. They offer a high throughput, tolerance to changes in feedstock, a robust build, and long-term longevity and reliability.



#### SIZE

#### CAPACITY

1 TPH - 200 TPH+\* (1 MTPH - 181 MTPH+)

#### **CONFIGURATIONS**

- Direct
- Co-Current Counter-Current
- Indirect

#### **ROTARY KILNS**



#### **ABOUT**

Rotary kilns are used to carry out chemical reactions and phase changes in bulk solids. They are frequently used in applications involving incineration, calcination, thermal desorption, carbon reactivation, and more.



Up to 15' (4.6m) diameter x 100'+ (30.5m+)

#### CAPACITY

1 TPH - 50 TPH\* (1 MTPH - 45 MTPH)

#### **CONFIGURATIONS**

- Direct
- Co-Current — Counter-Current
- Indirect

#### **ROTARY COOLERS**

\*Testing options available



#### **ABOUT**

Like rotary dryers, rotary coolers offer a high-throughput 3' - 15' (1 - 4.6 m) processing solution for cooling bulk solids. They are also recognized for their heavy-duty construction, reliability, and long lifespan when properly maintained.



#### SIZE

#### CAPACITY

1 TPH - 200 TPH+\* (1 MTPH - 181 MTPH+)

#### **CONFIGURATIONS**

- Direct
- Co-Current
- Counter-Current
- Indirect Water Deluge

FLUID BED DRYERS

\*Testing options available



#### **ABOUT**

Fluid bed dryers offer a cost-effective option for drying bulk solids in lower-capacity settings. They require minimal structural support and boast simple construction and improved heat transfer efficiency. They can also be configured to reuse recovered waste heat.



4' - 20' (1.2 - 6 m)

#### **CAPACITY**

1 TPH - 50 TPH\* 1 - 15mmBtu/hr 3,000 - 50,000 ACFM

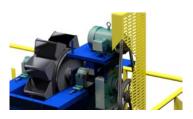
\*Testing options available

\*Testing options available

For additional details and specifications on thermal processing equipment, see our Rotary Dryer & Cooler, Rotary Kiln, and fluid bed dryer brochures.

# **BULK MATERIAL HANDLING EQUIPMENT**

#### **BUCKET ELEVATORS**



#### **ABOUT**

Bucket elevators are the industry standard for vertical handling, capable of moving everything from ores to fine chemicals.

#### SIZE

Buckets from 8" - 52" (0.2 - 1.3 m wide)

#### CAPACITY

20 - 600 TPH

#### **CONFIGURATIONS**

- Centrifugal Chain
- Centrifugal Belt
- Continuous Chain
- Continuous Belt



#### **REVERSING SHUTTLE CONVEYORS**



#### **ABOUT**

Reversing shuttle conveyors are used for building in-line, continuous piles, or feeding multiple fixed discharge points.

#### SIZE

18" to 72" (0.5 - 1.8 m) wide

#### **CAPACITY**

Up to 6,000 TPH



#### TROUGHED BELT CONVEYORS



#### **ABOUT**

Troughed belt conveyors horizontally convey a wide range of materials at angles between 0°-20°, or up to 30° with cleated belting.

#### SIZE

18" to 72" (0.5 - 1.8 m) wide

#### **CAPACITY**

up to 6,000 TPH



#### **STEEP INCLINE CONVEYORS**



#### **ABOUT**

Steep incline conveyors are a great substitute for drag chains or bucket elevators, because of the reduced noise and the elimination of transfer points.

#### SIZE

18" to 72" (0.5 - 1.8 m) wide

#### **CAPACITY**

Up to 600 TPH



For additional details and specifications on agglomeration equipment, see our **Belt Conveyor** & **Bucket Elevator** brochures.

# **SUPPLEMENTAL** EQUIPMENT

HIGH-SPEED MIXERS HAMMER MILLS



<u>High-speed mixers</u> are incorporated onto pug mills in the production of MCP, DCP, and DFP animal feeds. This improves the pre-mixing step in animal feed granulation, producing a more thorough reaction.



FEECO double rotor <u>hammer mills</u> are a heavy-duty crusher for use in size reduction efforts. Two sets of chain/bar links reduce dry and semi-moist materials with a minimum amount of fines and caking or plastering within the crusher.

#### **BELT TRIPPERS**



<u>Belt trippers</u>, or traveling trippers, add versatility and functionality to troughed belt conveyors by creating multiple discharge points along the conveyor, along either side of the belt.





<u>Belt plows</u> add another stationary point of discharge along a belt conveyor on either side of the belt to increase its flexibility.

#### **COMBUSTION CHAMBERS**



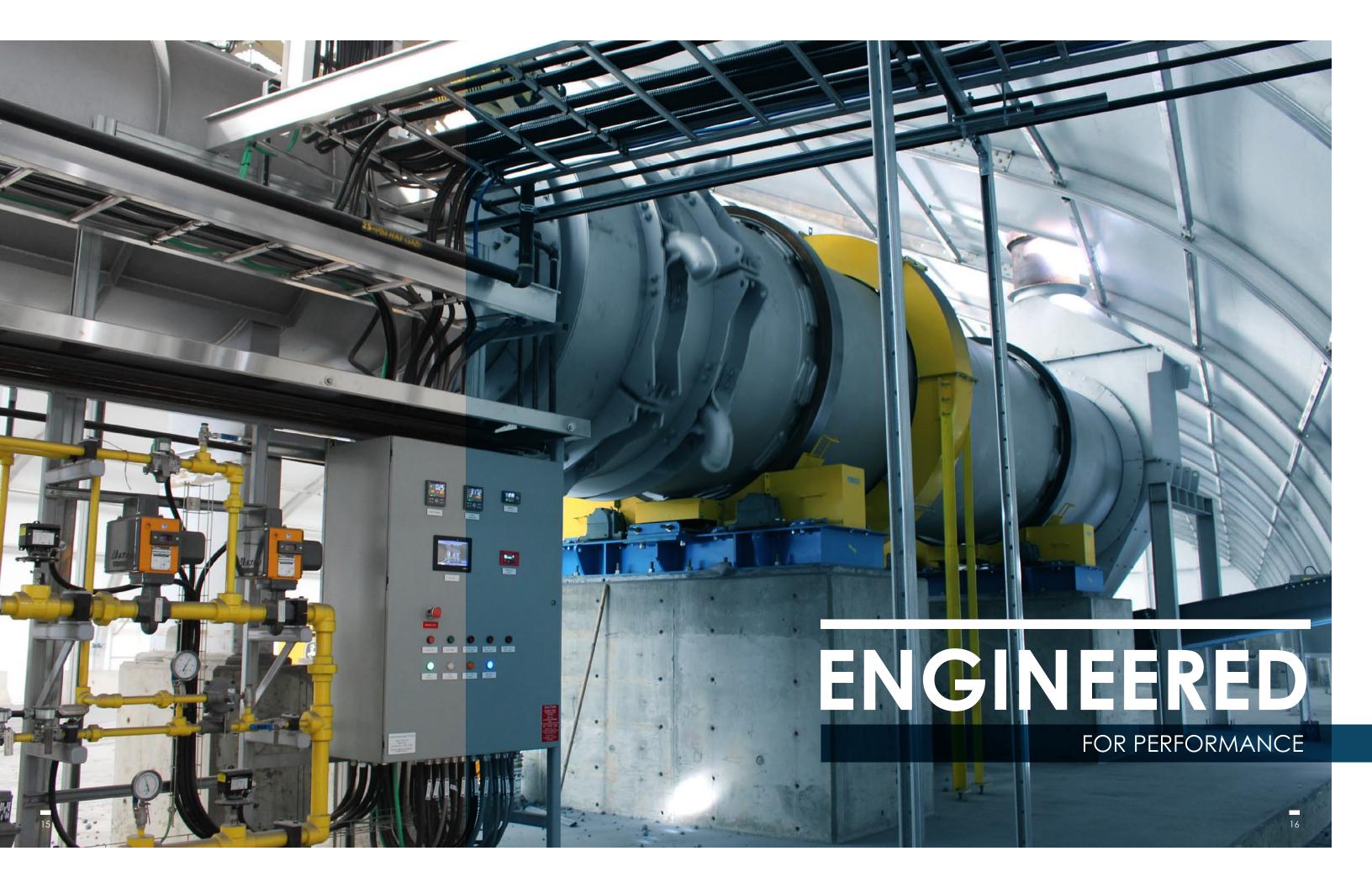
<u>Combustion chambers</u> serve to house the actual combustion reaction in direct dryers and kilns, preventing the flame from coming into contact with the material being processed.



#### **BELT FEEDERS**



Belt feeders are used to provide a controlled discharge rate of material. Commonly used when material that is either stockpiled or loaded (at an uncontrolled rate) in a bin or hopper needs to be introduced into the system at a controlled feed rate.



### **ENGINEERING CAPABILITIES**

One of the advantages to working with FEECO is our extensive experience in engineering; our highly qualified staff of chemical, mechanical, and electrical engineers provides a well-rounded approach to system design, whether you are in need of a single piece of equipment, or a complete process system.

We can help bring your project to fruition with our versatile capabilities in front-end engineering, including the provision of:

- Equipment engineering
- Process flow diagrams/Mass balance
- Conceptual plant layouts
- Plant general arrangement drawings
- Civil works guide drawings with static and dynamic loads
- Structural steel and access platform guide drawings
- Chute and ductwork guide drawings
- Vendor interface, bid evaluation and analysis
- P&ID development
- Electrical and control systems engineering
- Material handling engineering
- Installation and commissioning review
- Site supervision for installation & start-up

Our engineering department works closely with our on-site fabrication facility to ensure stringent design and quality standards are met.

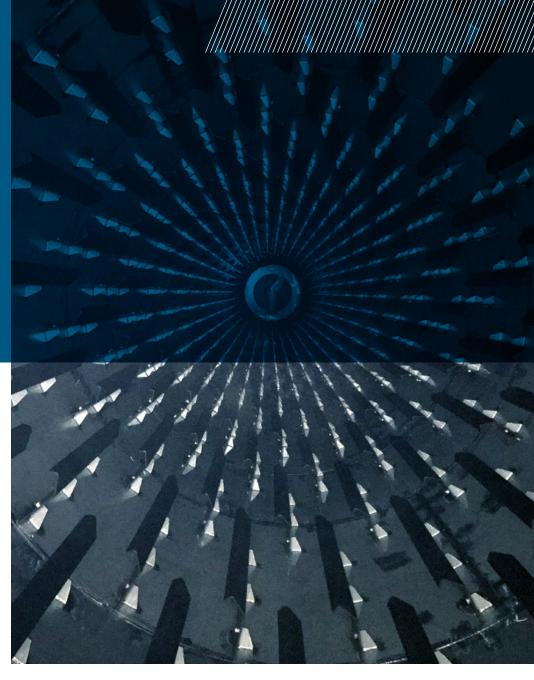
Project managers work to oversee your system is designed, manufactured, and installed to spec—on time and on budget.







Copper Ore
Agglomeration
Drums



Rotary Dryer Interior

All project managers and sales team members are experienced engineers and work with our staff of fully trained CAD and Inventor users to engineer a system around your unique requirements.



#### THE FEECO INNOVATION CENTER

The FEECO Innovation Center is a unique testing facility where we can test your material at both batch and pilot scale. Testing offers a host of invaluable information, allowing you to gain critical data on your material, work out process variables, fine-tune product characteristics, and develop a recipe for process scale-up. We've built a vast database on a variety of materials and test procedures. We offer comprehensive testing services in four categories:

- 1. Feasibility/Proof of Concept An initial, non-witnessed batch testing phase in which the possibility of creating a product is explored.
- 2. Proof of Product A more in-depth batch testing phase in which more time is spent determining whether a product can be made to desired specifications.
- 3. Proof of Process A continuous testing phase that aims to establish the equipment setup and parameters required for continuous production of your specific material.
- 4. Process/Product Optimization An in-depth study to optimize your specific material's characteristics and/or production parameters

#### **UNPARALLELED REPORTING CAPABILITIES**

The FEECO Innovation Center features a Rockwell Automation PLC/MCC system, which utilizes current technologies for optimizing testing operations through the collection and reporting of critical process data. These capabilities not only provide real-time insight into process performance, but they also allow returning customers to pick up exactly where they left off.

## **INTERESTED IN TESTING?**

It's easy!



Fill out some paperwork





We'll run some **tests** 



We'll mail you the **results** 

Get started today by going to: FEECO.com/contact-us/

#### TYPES OF TESTING CONDUCTED IN THE **FEECO INNOVATION CENTER:**

#### **AGGLOMERATION**

- Pelletizing (Rotary drum, disc pelletizer, pin mixer)
- Micro-Pelletizing
- Coating
- Conditioning

#### **THERMAL**

- Drying
- Calcination
- Carbon Activation
- Catalyst Production
- Metal Recovery
- Organic Combustion
- Reduction
- Thermal Desorption
- Upgrading of Ores

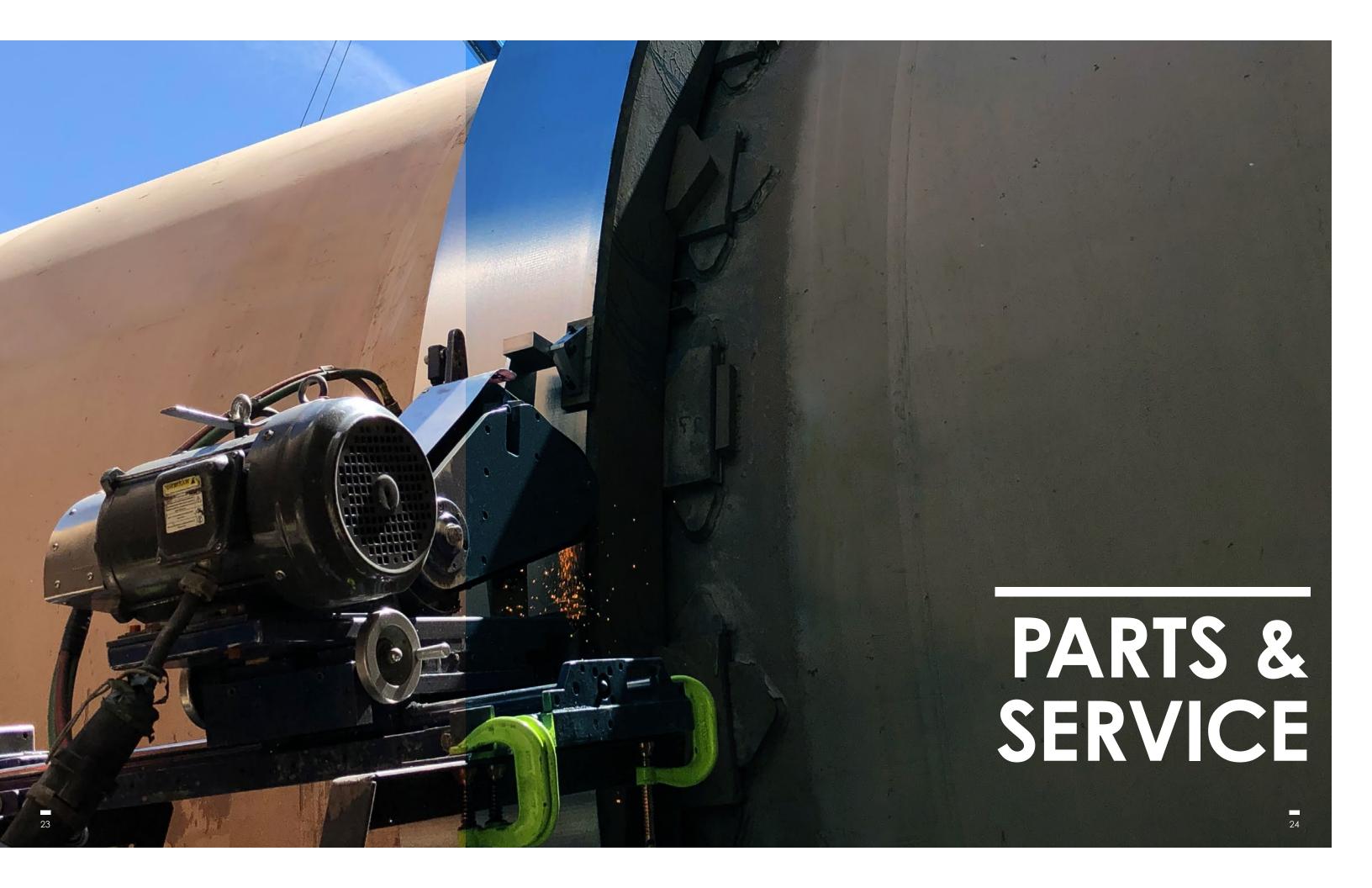






Synthetic Gypsum pelletized at FEECO





### **SERVICE**

From start-up and installation support, to preventative maintenance, FEECO offers a comprehensive customer service program to help keep your equipment running its best for years to come, whether your equipment is FEECO brand or otherwise. We offer the following services:

- Installation & Start-up Support
- Spare Parts
- Field Services
- Tire & Trunnion Grinding
- Drum Training

- Laser Alignment
- Gear Replacement
- Spare Parts Installation
- Inspections

- Equipment Audits
- Training Programs
- Process Optimization

## **PARTS**

FEECO offers an extensive parts program to assist customers in keeping an inventory of wear-critical parts, as well as providing parts on an as-needed basis. In addition to providing parts for all FEECO equipment, we will also provide replacement parts for equipment built by other brands.

Our line of parts includes everything from the smallest component, to major items, including:

#### **ROTARY DRUMS**

- Tires (Riding Rings)
- Trunnion Wheels
- Thrust Rollers
- Drum Shells
- **Drive Components**
- Girth & Pinion Gears
- Seals
- Bearings

#### DISC PELLETIZERS

- Spray Systems
- Disc Assembly
- Drive Motor
- Scrapers/Plows
- Gear Reducer
- Bearings

#### **MIXERS**

- Pins & Paddles
- Shafts
- Shaft Bearings
- Drive Motors
- Spray Ports/System

#### **ELEVATORS & CONVEYORS**

- Buckets
- Chains & Belts
- Drive Motors
- Pulleys
- Gear Reducers
- Guarding
- **Bearings**
- **Idlers**

Covers

- Drives
- **Dust Collection Hoods**
- **Trippers**
- Plows
- Feeders



Tire Mounting







FEECO International, Inc. was founded in 1951 as an engineering and equipment manufacturer. We are recognized globally as an expert in industry-leading process design, engineering capabilities (including everything from process development and sample generation, to feasibility studies and detailed plant engineering), custom equipment manufacturing, and parts and service. We serve a range of industries, including fertilizer and agriculture, mining and minerals, power/utility, paper, chemical processing, forest products, and more. As the leading manufacturer of processing and handling equipment in North America, no company in the world can move or enhance a concept from process development to production like FEECO International, Inc.

The choice to work with FEECO means a well-rounded commitment to quality. From initial feasibility testing, to engineering, manufacturing, and parts and service, we bring our passion for quality into everything we do.

FOR DETAILED PRODUCT INFORMATION & CAPABILITIES, DOWNLOAD THE FEECO HANDBOOK AT: FEECO.com/FEECO-handbook/

