

The industry standard for drying frac sand.

## **ABOUT ROTARY DRYERS**

## **ROTARY DRYERS**

are industrial drying systems used throughout a variety of industries to dry bulk solids of all kinds. For frac sand, they dry washed sand down to the target moisture level for use as a proppant.



**CAPACITY** 

**DIAMETER** 3 - 15 ₩

### **MATERIALS OF CONSTRUCTION**











#### **FEATURES**

- Specially designed lifting flights
- Heavy-duty design and construction
- Process and mechanical warranties
- Co-current or counter current design

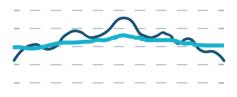
## ROTARY DRYERS vs. FLUID BED DRYERS

Rotary dryers offer clear advantages over fluid bed dryers when it comes to drying frac sand:



## HIGH THROUGHPUT

Rotary dryers can process in excess of 300 TPH in a single unit - perfect for the demands of a frac sand drying plant.



## **TOLERANCE TO VARIATION IN FEEDSTOCK**

Rotary dryers are tolerant to variations in particle size distribution and moisture content, producing a uniform product. Conversely, fluid bed dryers are highly sensitive to variations in feedstock.



#### REDUCED ELECTRICAL **ENERGY CONSUMPTION**

Rotary dryers require less electrical energy than fluid bed dryers, because fluid beds require a high magnitude of air to fluidize the sand.

# **DESIGN CONSIDERATIONS**

A number of factors influence dryer performance and product quality. For this reason, the right frac sand dryer design can have a big impact on overall efficiency.











DRUM **DIAMETER** 

**FLAME** CONTROL

**AIR VELOCITY** 

**FLIGHT DESIGN** 

**MATERIALS OF** CONSTRUCTION

# **DESIGN BENEFITS**

By optimizing these and other characteristics, a number of benefits can be achieved:

NO<sub>x</sub> & CO

Lower NO, & CO emissions



Maintained product integrity



Reduced carryover



efficiency results



Decreased drying costs

FEECO.com/frac-sand

FEECO FRAC SAND DRYERS



FEECO is a globally recognized provider of custom thermal processing equipment and process solutions. We offer custom