ABOUT
Since 1951, FEECO has been engineering and supplying custom agglomeration equipment and systems for industries around the world. From a single piece of equipment, to a complete system, we can offer you a customized solution, tailored to your processing needs. All FEECO equipment is engineered around the material to be processed and built with longevity in mind.

UNMATCHED EXPERTISE
FEECO has experience around hundreds of materials and derivatives, giving us a unique and high-level perspective on material processing for both novel and traditional applications.

COMPREHENSIVE SUPPORT
FEECO provides comprehensive support for every stage of the process lifecycle. This starts with options in batch and pilot testing in our Innovation Center, as well as tolling for process and product development, and finishes with our extensive parts and service capabilities to assess, repair, and optimize equipment and existing production lines. We are also a Rockwell Automation partner, allowing us to outfit all equipment with control systems.

WHO WE WORK WITH
Many of the world’s most notable companies, across nearly all industries, rely on FEECO for innovative solutions in process design, engineering, and manufacturing, including:

INDUSTRIES WE SERVE
- Chemical
- Fertilizer & Granulation
- Mining & Minerals
- Power Generation
- Forest Products
- Waste Transformation

COMMONLY PROCESSED MATERIALS
- Aggregates
- Animal Feeds
- Biomass Products
- Clay
- Clinker
- Coal
- Copper Ore
- Fertilizer Products
- Frac Sand
- Grain
- Gypsum
- Inorganic Chemicals
- Iron Ore
- Lignite
- Limestone
- Nickel
- Organic Chemicals
- Petroleum Coke
- Potash
- Pulp & Paper Products
- Sulfur

CONTROL PARTICLE CHARACTERISTICS
Depending on the intended application, a rotary drum may be equipped with a variety of customizations such as tumbling flights, liners, integrated spray systems, and more. These drums are highly customizable to suit specific production goals, while offering a reliable, high-capacity processing solution. They are often operated with screening and recycle.

FEATURES
- Efficient bed turning/flight designs
- Robust design and construction
- Various material options

DIAMETER | 36” - 15’ (1 - 4.6m)

CAPACITY | 500 lb/hr - 3500+ TPH
           | (225 kg/hr to 3,200 MTPH+)

OPTIONAL COMPONENTS
- Spray Systems
- Various Liner Options
- Machined Bases
- Screw Conveyor Feeder
- Automatic Gear Lubrication System
- Variable Speed
- Variable Slope
- Variable Frequency Drive (VFD)

MATERIAL OPTIONS
- Carbon Steel
- Stainless Steel
- Specialty Alloys
- Explosion Bonded
- AR Steel

DRIVE OPTIONS
- Chain & Sprocket
- Girth & Pinion Gear
- Friction Drive
- Direct Drive at discharge end

FOR A LABELED DIAGRAM OF COMPONENTS, VISIT FEECO.COM/AGGLOMERATION-DRUMS/
The disc pelletizer can be used for a variety of materials and is often chosen for its ability to fine-tune a pellet product; disc pelletizers create a refined, round pellet product ideal for use in many applications. They are especially popular in the soil amendment industry, because they create a premium product that can withstand handling and transportation, but still break down easily upon application.

**HOW DISC PELLETIZERS WORK**

Material is fed onto the disc, where it is taken up by the rotation. Both material feedstock and a binder are continuously fed onto the pelletizer, making this a continuous process. The binder causes the fines to be tacky, which allows them to pick up more fines as they tumble on the disc. This results in an effect similar to rolling a snowball, referred to as coalescence. Several variables can be adjusted during operation to tweak end product characteristics in order to meet exact product specifications. A pug mill (paddle mixer) or pin mixer is often used as a primary feed conditioner and for binder pre-mixing before the pelletizer.

**FEATURES**

- 6’ (1.8m) and larger discs are lined with expanded metal to reduce abrasive wear
- A hand-wheel operated jacking screw allows for easy adjustment of disc angle
- The base and plow support members provide maximum rigidity, while simultaneously allowing rapid disc angle adjustment, without the need for separate plow adjustment
- Individually mounted vane-type plows easily control and maintain the product layer over the disc’s entire surface
- The pivot base is mounted on heavy-duty, anti-friction bearings

**SIZE**

<table>
<thead>
<tr>
<th></th>
<th>24” - 25’ (0.6 - 7.5m)</th>
</tr>
</thead>
</table>

**CAPACITY**

<table>
<thead>
<tr>
<th></th>
<th>100 lb/hr - 100 TPH</th>
</tr>
</thead>
</table>

**OPTIONAL COMPONENTS**

- Reciprocating Scraper
- Partial Hood
- Full Hood
- Stainless Steel Construction
- Variable Frequency Drive (VFD)

*Testing and rental options available
The diagram above illustrates a typical disc pelletizing system with a preconditioning step. The preconditioning step in the mixer helps to make the process more efficient and more effective by pre-mixing the material and binder in a pin mixer or pugmill mixer.

**COMMONLY PELLETIZED MATERIALS:**
- Ag Chemicals: Fertilizers, pesticides, herbicides, insecticides, soil conditioners, minerals
- Ceramics: Alumina, catalyst, tile mix, press feed, frits, color
- Chemicals: Soda ash, detergents, zinc, pigments, dyes, carbon black
- Glass: Glass raw mix, glass powder
- Nonmetallic minerals: Clay, talc, fluor spar, diatomaceous earth, gypsum, limestone, potash
- Steel: EAF Dust, coke fines, iron ore
- Utilities: FGD Sludge, coal dust, fly ash

**Synthetic Gypsum produced on a disc pelletizer**

<table>
<thead>
<tr>
<th>Diameter (in)</th>
<th>Depth (in)</th>
<th>Metric (cm)</th>
<th>HP</th>
<th>TPH*</th>
</tr>
</thead>
<tbody>
<tr>
<td>2'-0&quot;</td>
<td>0.6</td>
<td>0.6</td>
<td>1/4</td>
<td>0.19</td>
</tr>
<tr>
<td>3'-0&quot;</td>
<td>0.9</td>
<td>2.3</td>
<td>1</td>
<td>0.75</td>
</tr>
<tr>
<td>4'-0&quot;</td>
<td>1.3</td>
<td>3.3</td>
<td>3</td>
<td>2.2</td>
</tr>
<tr>
<td>6'-0&quot;</td>
<td>1.8</td>
<td>4.5</td>
<td>5</td>
<td>3.7</td>
</tr>
<tr>
<td>8'-0&quot;</td>
<td>2.4</td>
<td>6.1</td>
<td>10</td>
<td>4.3</td>
</tr>
<tr>
<td>10'-0&quot;</td>
<td>3.0</td>
<td>7.6</td>
<td>15</td>
<td>7.0</td>
</tr>
<tr>
<td>12'-0&quot;</td>
<td>3.6</td>
<td>7.6</td>
<td>30</td>
<td>12</td>
</tr>
<tr>
<td>14'-0&quot;</td>
<td>4.2</td>
<td>10.7</td>
<td>40</td>
<td>17</td>
</tr>
<tr>
<td>16'-0&quot;</td>
<td>4.8</td>
<td>12.2</td>
<td>50</td>
<td>26</td>
</tr>
<tr>
<td>18'-0&quot;</td>
<td>5.5</td>
<td>13.9</td>
<td>75</td>
<td>35</td>
</tr>
<tr>
<td>20'-0&quot;</td>
<td>6.0</td>
<td>15.2</td>
<td>125</td>
<td>44</td>
</tr>
<tr>
<td>22'-0&quot;</td>
<td>7.5</td>
<td>19.1</td>
<td>175</td>
<td>65</td>
</tr>
<tr>
<td>25'-0&quot;</td>
<td>7.5</td>
<td>19.1</td>
<td>215</td>
<td>90</td>
</tr>
</tbody>
</table>

*Approximate capacities listed are based on processing 60 PCF (960 kg/m³) material and creating nominal 5x10 mesh (2-4 mm) pellets.
Pin mixers are industrial mixers that are ideal for micro pelleting and de-dusting applications. Pin mixers are particularly adept at processing ultra-fine materials in the presence of a binder, and can be used as a stand-alone agglomeration unit, or combined with a disc pelletizer or agglomeration drum to produce a premium pelletized product. Pin mixers use a high-speed spinning action to both mix and agglomerate materials in the presence of a binder. A single shaft affixed with rods (pins) rotates at a constant speed, creating a densified product through the use of motion.

**HOW PIN MIXERS WORK**
Pin mixers use a high-speed spinning action to both mix and agglomerate materials in the presence of a binder. A single shaft affixed with rods (pins) rotates at a constant speed, creating a densified product through the use of motion. FEECO pin mixers can be custom configured to suit your processing needs, and offer a variety of optional components.

**FEATURES**
- Full sweep pin design
- Polished stainless steel liner to improve machine operation
- Available custom configuration
- Accurate feed ratios of powder to liquid for precise quality control
- Accurate production rates

**SIZE** | 10" - 50" (254 - 1,270mm)

**CAPACITY** | 200 lb/hr - 70 TPH

**OPTIONAL COMPONENTS**
- Zero-Speed Switches
- Raising Cover Assembly
- Abrasion-Resistant Pin Coatings
- Two Screw Feeders
- Various Pin Arrangements

*Testing and rental options available

**TABLE: PIN MIXER SIZING**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>DIAMETER</th>
<th>DRIVE HP</th>
<th>CAPACITY</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Std (in)</td>
<td>Metric (mm)</td>
<td>Std (HP)</td>
</tr>
<tr>
<td>Batch</td>
<td>8&quot;</td>
<td>200</td>
<td>1.5</td>
</tr>
<tr>
<td>Batch</td>
<td>8&quot;</td>
<td>150</td>
<td>10</td>
</tr>
<tr>
<td>6&quot;</td>
<td>10&quot;</td>
<td>255</td>
<td>10</td>
</tr>
<tr>
<td>10&quot;</td>
<td>15&quot;</td>
<td>380</td>
<td>10</td>
</tr>
<tr>
<td>12&quot;</td>
<td>22&quot;</td>
<td>560</td>
<td>40</td>
</tr>
<tr>
<td>15&quot;</td>
<td>22&quot;</td>
<td>560</td>
<td>40</td>
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<tr>
<td>20&quot;</td>
<td>30&quot;</td>
<td>740</td>
<td>100</td>
</tr>
<tr>
<td>30&quot;</td>
<td>40&quot;</td>
<td>1,015</td>
<td>150</td>
</tr>
<tr>
<td>40&quot;</td>
<td>40&quot;</td>
<td>1,015</td>
<td>150</td>
</tr>
<tr>
<td>50&quot;</td>
<td>50&quot;</td>
<td>1,270</td>
<td>200</td>
</tr>
</tbody>
</table>
Pugmill mixers, also known as pug mills or paddle mixers, are industrial mixers reserved for especially heavy-duty processing applications, such as those found in the mining industry. These industrial mixers are highly adept at processing materials in the presence of a binder to provide thorough mixing of both liquid and solid feed. Pugmill mixers can be used as a stand-alone agglomeration device, or as a precursor to a disc pelletizing or agglomeration drum setup. A liquid spray system for dispersing a binder may also be added for conditioning and agglomerating applications.

HOW PUG MILLS WORK

Pug mills utilize dual shafts with pitched paddles to create a kneading and folding over motion inside the horizontal, U-shaped trough. The action of the pitched paddles moves the material from the bottom of the trough up the middle, and forces the material back down the sides, resulting in an intimate mixture of materials.

FEECO pug mills can be custom configured to suit your processing needs, and offer a variety of optional components. Paddles can also be reversed to affect the mixing pattern. FEECO pug mills are heavy duty and built to withstand tough processing conditions.

FEATURES

- Double shaft design for thorough mixing of materials
- Heavy-duty construction for years of reliable operation
- Binder spray system to accommodate a liquid feed
- Options in paddle facings to help prevent wear
- Reversible paddles for modifying mixing pattern

CAPACITY

- 500 lb/hr - 250 TPH

OPTIONAL COMPONENTS

- Zero-Speed Switches
- Mid-Height Cover w/ Spray Assembly
- High Cover w/ Spray Assembly
- Electronic Shock Relay
- Stainless Steel Wetted Parts
- Bottom Doors Open for Cleanout
- Direct Drive
- Variable Frequency Drive (VFD)

| SIZE | 14" - 78" (356 - 1,981mm) |

| SIZE | 500 lb/hr - 250 TPH |

<table>
<thead>
<tr>
<th>10 TPH</th>
<th>20 TPH</th>
<th>85 TPH</th>
<th>125 TPH</th>
<th>180 TPH</th>
<th>225 TPH</th>
</tr>
</thead>
<tbody>
<tr>
<td>TROUGH</td>
<td>Std (ft-in)</td>
<td>Metric (mm)</td>
<td>Std (ft-in)</td>
<td>Metric (mm)</td>
<td>Std (ft-in)</td>
</tr>
<tr>
<td>DIMENSION A</td>
<td>1'-10&quot;</td>
<td>3,400</td>
<td>3'-5&quot;</td>
<td>1,041</td>
<td>4'-10&quot;</td>
</tr>
<tr>
<td>DIMENSION B</td>
<td>2'-0&quot;</td>
<td>610</td>
<td>3'-5&quot;</td>
<td>915</td>
<td>4'-10&quot;</td>
</tr>
<tr>
<td>DIMENSION C</td>
<td>4'-10&quot;</td>
<td>1,475</td>
<td>6'-6&quot;</td>
<td>2,016</td>
<td>8'-3&quot;</td>
</tr>
<tr>
<td>DIMENSION D</td>
<td>1'-2&quot;</td>
<td>360</td>
<td>2'-7&quot;</td>
<td>785</td>
<td>3'-5&quot;</td>
</tr>
<tr>
<td>DIMENSION E</td>
<td>2'-0&quot;</td>
<td>610</td>
<td>3'-5&quot;</td>
<td>915</td>
<td>4'-10&quot;</td>
</tr>
<tr>
<td>DIMENSION F</td>
<td>3'-5&quot;</td>
<td>1,070</td>
<td>4'-11&quot;</td>
<td>1,244</td>
<td>6'-6&quot;</td>
</tr>
</tbody>
</table>

Motor HP: Available from 5 thru 250 (3.7 - 185 kW)

*Testing and rental options available

Capabilities are based upon dry, fluidized material weighing 60 lbs./ft³ - (960 kg/m³)
ABOUT FEECO

FEECO International, Inc. was founded in 1951 as an engineering and equipment manufacturer. We are recognized globally as an expert in industry-leading process design, engineering capabilities (including everything from process development and sample generation, to feasibility studies and detailed plant engineering), custom equipment manufacturing, and parts and service. We serve a range of industries, including fertilizer and agriculture, mining and minerals, power/utility, paper, chemical processing, forest products, and more. As the leading manufacturer of processing and handling equipment in North America, no company in the world can move or enhance a concept from process development to production like FEECO International, Inc.

The choice to work with FEECO means a well-rounded commitment to quality. From initial feasibility testing, to engineering, manufacturing, and parts and service, we bring our passion for quality into everything we do.

FOR DETAILED PRODUCT INFORMATION & CAPABILITIES, DOWNLOAD THE FEECO HANDBOOK AT: FEECO.com/FEECO-handbook/