**PROJECT SPECS**

**Customer:**

Wisconsin Public Service Corporation

**Equipment Supplied:**

- Belt Tripper 54” (1.4m) width
- Stacking Conveyor - 135’ 0” (41m) length
- Belt Conveyors up to 505’ (154m) in length and 60” (1.5m) in width

**Project Location:**

Green Bay, WI, USA

**Industry:**

Power Generation

**Material:**

Coal

**Project Engineer:**

Stone & Webster

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**PROCESS**

This 54” (1.4m) wide belt tripper travels along a belt conveyor and discharges coal into a series of storage bunkers along the path or at the end of the conveyor.

**Direct Bunker Loading:** As the tripper moves along the conveyor, a position switch will stop it directly over a bunker. The tripper fills the bunker evenly on both sides until a level indicator inside the bunker tells the tripper the bunker is full. When the bunker is filled, the tripper moves on to the next bunker.

**Continuous Handling:** As the tripper is moving and aligning over the bunkers, it does not stop moving coal on the conveyor. While in transit, the tripper feeds coal through its center to a bunker at the end of the belt conveyor.

**PLC Controlled:** All movements of the tripper are automatically controlled. However, manual control is available. Level indicators signal when the bunkers are empty or full.